ASSEMBLY

Always fasten components to the supporting surface.



Tighten all hardware securely before climbing.

Do not connect two STAIR UNITS directly together.

Do not stack TOWER SUPPORT (MPTS).



Some configurations of platforms bolted end-to-end, and/or side-to-side may exceed supplied hardware. Customer supplied hardware should be 18-8 stainless steel.

Before installing nuts, apply a drop of loctite on the bolt threads.

NOTE: It is necessary to support all platforms at each end with either an TOWER SUPPORT or a STAIR UNIT. Ends are designated with diamond tread wraparound.

1 YEAR LIMITED WARRANTY

Products sold by Sam Carbis Solutions Group, LLC are warranted to be free of defects in materials and workmanship, exclusive of corrosion, damage from abuse or misuse, negligence, alteration, normal wear and tear, and improper installation. Liability under this warranty shall be limited to the repair or replacement of any defective work or material FOB Florence, SC. Sam Carbis Solutions Group, LLC shall not be liable for any other damages or losses. The buyer's sole and exclusive remedy against Sam Carbis Solutions Group, LLC for any defective material or workmanship shall be for the repair or replacement of the defective parts or products as provided herein. No other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available to the buyer.

PREPACKAGED HARDWARE LIST

COMPONENT	HARDWARE	QUANTITY
MPLT	½" x 1½" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	4 4 4 1
MPHR	½" x 1½" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	4 4 4 1
MPTS	½" x 1½" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	4 4 4 1
MPSA	1/2" x 3" LG S/S Bolt 1/2" S/S Hex Nut 1/2" S/S Flat Washer Loctite	3 3 6 1
MPSR-02 to 05	½" x 3" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	5 5 10 1
MPSR-06 to 09	½" x 3" LG S/S Bolt ½" x 1½" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	5 1 6 12 1
MPSL	½" x 1½" LG S/S Bolt ½" S/S Hex Nut ½" S/S Flat Washer Loctite	4 4 4 1

COMPONENTS		
Platform Unit (MPLT)		
Stair Unit (MPST)		
Tower Support (MPTS)		
Stair Railing (MPRS)		
Platform Railing (MPHR)		
Stair Adapter (MPSA)		
Stair Landing Adapter (MPSL)		



Modular Platform System Assembly Guide



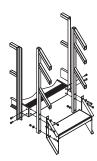
PLEASE READ INSTRUCTIONS BEFORE ASSEMBLY & USE!

Component system assembly depends upon the components purchased. Each component is sold separately.

Aluminum (metal) components conduct electricity. Do not use where contact with charged electrical circuits may occur.

Serious injury or death may result.

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CONNECTING STAIR & STAIR
RAILING TO THE END OF A
PLATFORM - It is best to lay the
STAIR UNIT and PLATFORM UNIT
on their side in the correct configuration. This allows easy access to
the bottom of the PLATFORM UNIT.
Align one STAIR RAILING to the
STAIR UNIT making sure the holes at
the top of the STAIR UNIT, STAIR

RAILING, and PLATFORM are in line and connect using (A) $\frac{1}{2}$ " x 3" hex bolts, (C) washers, and (D) nuts as shown. Be sure to connect all three bolts securely.

Connect the bottom of the STAIR RAIL-ING to the STAIR UNIT using (A) $\frac{1}{2}$ " x 3" hex bolts, (C) washers, and (D) nuts as

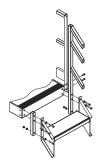


shown. Tighten both connections securely. Larger STAIR RAILINGS have a center support. Fasten the center support to the STAIR UNIT using two (B) 1/2" x 1-1/2" hex bolts, (C) washers, and (D) nuts as shown.

Flip the assembled apparatus over on its other side and repeat the

above procedures to connect the second $\ensuremath{\mathsf{STAIR}}$ RAILING to the assembly.

If a railing is desired on one side only, use an MPSA as described below to fill the gap between the PLATFORM UNIT and STAIR UNIT.



STAIR ADAPTERS (MPSA) are required to connect a STAIR UNIT to a PLATFORM UNIT if no STAIR RAILING is desired (use 2) or for railing one side only (use 1). None required if STAIR RAILINGS are being used on both sides.

Align the holes and insert (A) ½" x 3" bolt. Place washer over

bolt prior to attaching the nut. Repeat for all three connections as shown.



CONNECTING STAIR & STAIR HANDRAIL TO THE SIDE OF A

PLATFORM - Repeat the procedures as described in connecting to the end of a platform but align components to the pre-drilled holes in the side rail.



STAIR LANDING ADAPTERS

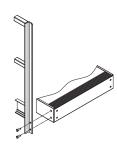
(MPSL) are used to allow the stair to land flush with the top of a platform. Align the holes in the STAIR LANDING ADAPTER to the PLATFORM holes and fasten using (B) ½" x 1-½" hex bolts, (C) washers, and (D) nuts as shown. After the STAIR LANDING ADAPTER is secured to the PLATFORM, align the STAIR UNIT slots to the STAIR

LANDING ADAPTER holes. Fasten using (B) $\frac{1}{2}$ " x 1- $\frac{1}{2}$ " hex bolts, (C) washers, and (D) nuts as shown. Place washer over bolt prior to attaching the nut. Ensure all bolts are secure.



CONNECTING THE BOTTOM OF A STAIR TO THE END OR SIDE OF A PLATFORM -

Align holes and fasten using (A) $\frac{1}{2}$ " x 3" hex bolts, (C) washers, and (D) nuts as shown. Be sure to connect both bolts on each side securely.



CONNECTING PLATFORM RAILINGS TO THE END OR

SIDE OF A PLATFORM - Align railing to the PLATFORM with the PLATFORM RAILING'S large holes facing out, insert (B) ½" x 1-½" hex bolts into holes, through PLATFORM RAILING and into PLATFORM, fasten using (C) washers, and (D) nuts as shown. Be sure to connect both bolts on each railing securely.



CONNECTING PLATFORMS TO TOWER SUPPORTS - Align the

proper TOWER SUPPORT to the PLATFORM UNIT'S holes as shown, insert (B) ½" x 1-½" hex bolts into holes and fasten using (C) washers, and (D) nuts as shown. Be sure to connect all bolts securely.



SUPPORTING TWO PLATFORMS WITH ONE TOWER SUPPORT - If

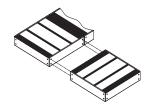
you are connecting two PLATFORM UNITS end to end, align the END UNIT so that one set of holes is aligned with the outer-most holes of each PLATFORM UNIT as shown. PLATFORM UNITS must then be bolted directly together at the joined ends using the upper two holes.



CONNECTING PLATFORM UNITS TOGETHER IN PARALLEL MODE -

Connecting platforms in parallel mode. (side rail to side rail.) Align platform predrilled holes and secure to-

gether by inserting two ½" x 1-½" hex bolts through both side rails near TOWER SUPPORTS or STAIR UNITS. Secure by using (C) washer and (D) nut. Tighten all fasteners securely. For platforms longer than 60" use an additional bolt using one of the upper holes near center of span.



CONNECTING PLATFORM UNITS TOGETHER IN "T"

or "L" MODE - Align one PLATFORM UNIT'S end holes with those of the predrilled side rail holes of the second PLATFORM UNIT. Secure together by inserting

(A) $\frac{1}{2}$ " x 3" hex bolts and secure by using (C) washer and (D) nut. Tighten all fasteners securely.

Note: Install any platform handrail before joining platforms together.